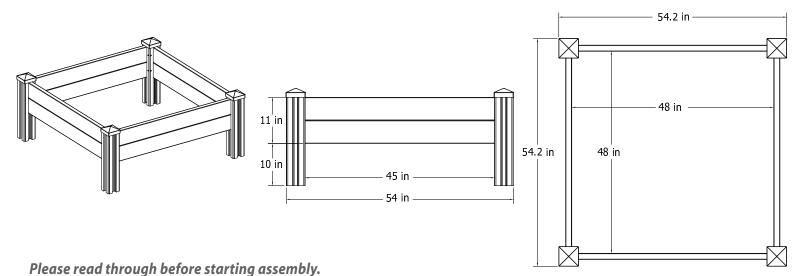
ASSEMBLY INSTRUCTIONS

New England Leadership by Design Arbors

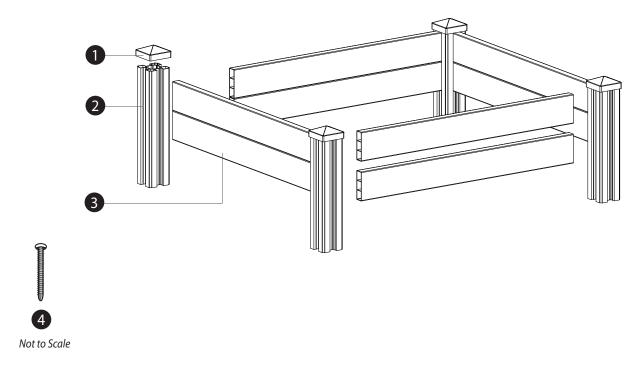
4' x 4' Raised Planter Bed



Check Box for These Contents

In the event of missing or defective parts please call our customer service dept. at 1 800 282 9346, ext #20 (Mon. to Fri. 8:00 AM to 4:00 PM EST).

- **1.** Post Caps (4)
- **2.** Posts (4)
- 3. Side Panels (8)
- 4. 3.5" Stainless Steel Screws (16)



General Information

- · Read Instructions through carefully before beginning assembly.
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 4'x 8' for unobstructed assembling.
- You should not need to use excessive force when assembling components.

New England Arbors Leadership by Design

STEP ONE

Raised Bed Installation

1

Excavate four, 8-inch holes in a square pattern (49½" x49½") as shown aside. Holes are to be 10 inches deep.

2

Place a post into each of the four holes. The posts will be buried 10 inches into the ground.

3

Stack the side panels two high between the posts.
While ensuring the posts and side panels are level, replace the excavated dirt back and around the holes.

4

Using the screws provided, fasten the side panels to the posts. (One screw for each intersection of side panel and post).

5

Pressure fit a post cap onto each of the posts.

