

# Decorative Arch Kit Materials List

(Sold Separately)

## Number of Shipping Boxes

The Decorative Arch Kit is shipped in one box.

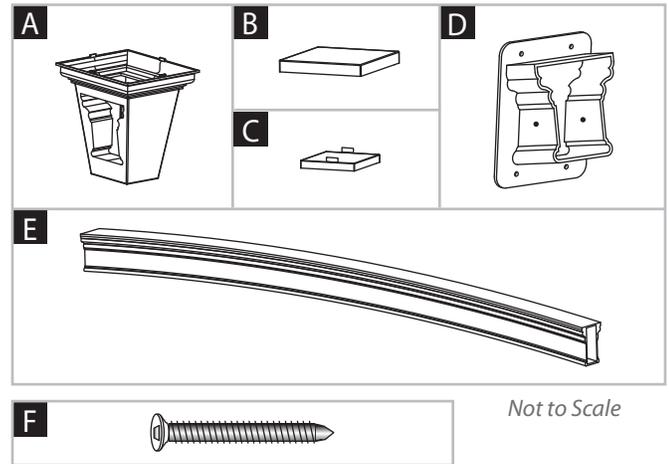
## Check Box for These Contents

In the event of missing or defective parts please call our customer service dept. at **1 800 282 9346, ext #20** (Mon. to Fri. 8:00 AM to 4:00 PM EST).

- A. Keystones (2)
- B. Keystone Lids (2)
- C. Keystone Bottom Plates (2)
- D. Post Mounting Brackets (4)
- E. Arches (4)

## Hardware (in plastic bag)

- F. 1 1/2" Self-Augering Stainless Steel Screws (40) (for Brackets and keystone)



## Decorative Arch Kit Assembly & Installation

**1**

Insert arches into keystone ensuring they terminate flush to the internal connector.

**2**

Fasten the top of the arch to the keystone by installing two screws into the flanges on either side of the insert (2 on each side).

**3**

Invert the arch system and install two screws on either side of the insert (2 on each side). This will connect the bottom of the arch to the keystone insert.

**4**

Seal the bottom hole on keystone by inserting the bottom plate as provided.

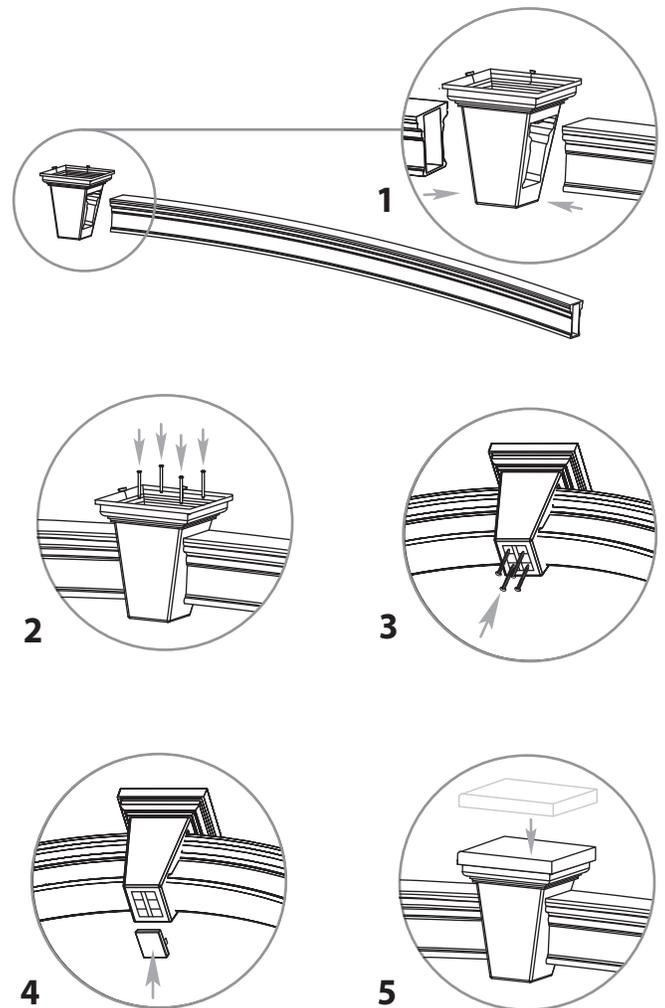
**5**

Install the top cap on keystone. Ensure the cap is pushed down firmly so the cap locks into position.

**6**

Repeat for other arch.

(Continued on following page...)



**7**

Install post mounting brackets over each end of arches and screw into place.

**8**

With a helper position the entire arch and screw brackets into place on the columns. Keystone lid should sit flush under the joiner.

**9**

Repeat for other arch kit assembly.

